



Tech Data Sheet

800 Series Acrylic Coating

FEATURES	
An excellent choice in production situations, where less than a five minute dry time is needed for handling or packaging. A good choice for electric motor rebuild shops, fishing lure manufacturers, parts castings, etc.	
DESCRIPTION A fast dry coating with excellent weather resistance, gloss and color retention for exterior surfaces.	RECOMMENDED USES For protection and decoration of machinery parts, and small manufactured goods where fast dry and good color and gloss retention are needed.
PHYSICAL PROPERTIES GENERIC TYPE Acrylic Solution Coating COLOR Clear & most standard colors GLOSS High SOLID CONTENT 43% by weight, 32% by volume VISCOSITY 56 +/- 2 KU SHELF LIFE One year FLASH POINT 55°F MAX TEMP 200°F COVERAGE 512sq.ft. per gal. at 1mil (theoretical coverage) THICKNESS Recommended 2.0mil DFT DRY TIMES less than 5 min to handle	SURFACE PREPARATION All surfaces must be dry, clean, and free from all dirt, oil, and grease and properly primed. Remove all loose or scaling paint. Clean any oil, grease or wax residue. For best results, abrasive blast SSPC-SP-6 commercial blast clean. Recommended CPS-20 or CPS74 Universal Primer for prime coat. Lifting may occur on top of an alkyd primer.
	MIXING INSTRUCTIONS Mix well before using. Make sure to stir from bottom to top to ensure proper mixing. -1 Part Paint -20%-25% UR Series Reducer (spray application)
RECOATING As with any solution coating, there is not a recoat window. Prolonged delays may require cleaning of the undercoat to ensure optimum intercoat adhesion.	EQUIPMENT The following equipment has been found suitable; however, equivalent equipment may be substituted. Air Spray: 1.6 -1.8 needle, Conventional or HVLP Airless: Graco 240-000 gun, 0.15 orifice, 30:1 pump
APPLICATION	
Do not apply in rain, excessive humidity or in freezing weather. For spray application, thin with UR Series Reducer or other appropriate thinner as needed. Thinning adds to VOC content - check local regulations. Can be catalyzed with AH988 Synthetic Catalyst. Apply paint over clean surfaces for best finish. Apply smooth even coats not to exceed 5 mils wet, as wrinkling (loss of gloss) and slowing of dry may occur from excessive one coat thickness. For additional information, contact authorized distributor. Brush, roller, or spray.	
CLEAN UP	
Clean all equipment immediately after use with UR Series Reducer or lacquer thinner.	
CAUTIONS	
CONTENTS ARE FLAMMABLE LIQUID Vapors may cause flash fires. Keep away from heat, sparks, and open flame. During use and until all vapors are gone. Keep area ventilated - Do not smoke - Extinguish all flames, pilot lights, and heaters - Turn off stoves, electric tools and appliances, and any other sources of ignition. VAPOR HARMFUL Use only with adequate ventilation. Wear an appropriate properly fitted vapor/particle respirator (NIOSH/OSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage. FIRST AID: IF INHALED: If affected, remove from exposure. Restore breathing, keep warm and quiet. IF ON SKIN: Wash affected area thoroughly with soap and water. Remove contaminated clothing. Launder before re-use. IF IN EYES: Flush eyes with large amounts of water for 15 min. Get medical attention. IF SWALLOWED: Get medical attention immediately. SPILL AND WASTE: Remove all sources of ignition. Ventilate and remove with inert absorbent. Incinerate in approved facility. Do not incinerate closed container. Dispose of in accordance with Federal, State and Local regulation regarding pollution. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE: Contains solvents which can cause permanent brain damage and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. DO NOT TAKE INTERNALLY - KEEP OUT OF REACH OF CHILDREN	
WARRANTY	
CPS Coatings guarantees the standard quality of this product and its adherence to our specifications. However, as the use of this product is beyond our control, we expressly disclaim responsibility for its handling, storage, use, results obtained or any injury or special indirect or consequential damage of any nature whatsoever.	